Reengineered Roughing and Finishing wheel set can yield up to 4,000 parts per retrue. Ideal for grinding carbide, HSS, and 400 series surgical steel on Rollomatic and other leading CNC machines.

**Diamond & CBN Wheels for Pinch/Peel Grinding**

**Finishing Wheel**
- Parts per retrue: Up to 4,000
- Depth of cut: .0002” - .0004”
- Part surface finish: Down to 2 Ra

**Roughing Wheel**
- Parts per retrue: Up to 4,000
- Depth of cut: Up to .375”
- Part surface finish: 16 Ra and better

*Your results may vary

Typical products from a peel/pinch grinding operation. Photo by permission of Rollomatic.
At the forefront of the superabrasives industry since 1971, Abrasive Technology has earned a reputation for excellence through thousands of successful applications across a broad range of manufacturing sectors.

Our culture is built around finding creative ways to solve problems for our customers. We’ll work closely with your engineers to design and implement innovative solutions that enhance your manufacturing processes and your overall bottom line.

We take pride in our work and obsess over every detail. That’s how we ensure that our products continue to set the standard for quality and performance. Our customers don’t compromise on quality — and neither do we.

From the unsurpassed quality of our advanced superabrasive products to the unmatched expertise of our people, we’ve got what it takes to engineer the best solution for your specific needs. This is where you’ll find innovative thinking that’s precisely right for your most challenging applications.